

Brochure 21/22

Easy to drive

Low Voltage



Page. 4 – 5

PE genetics

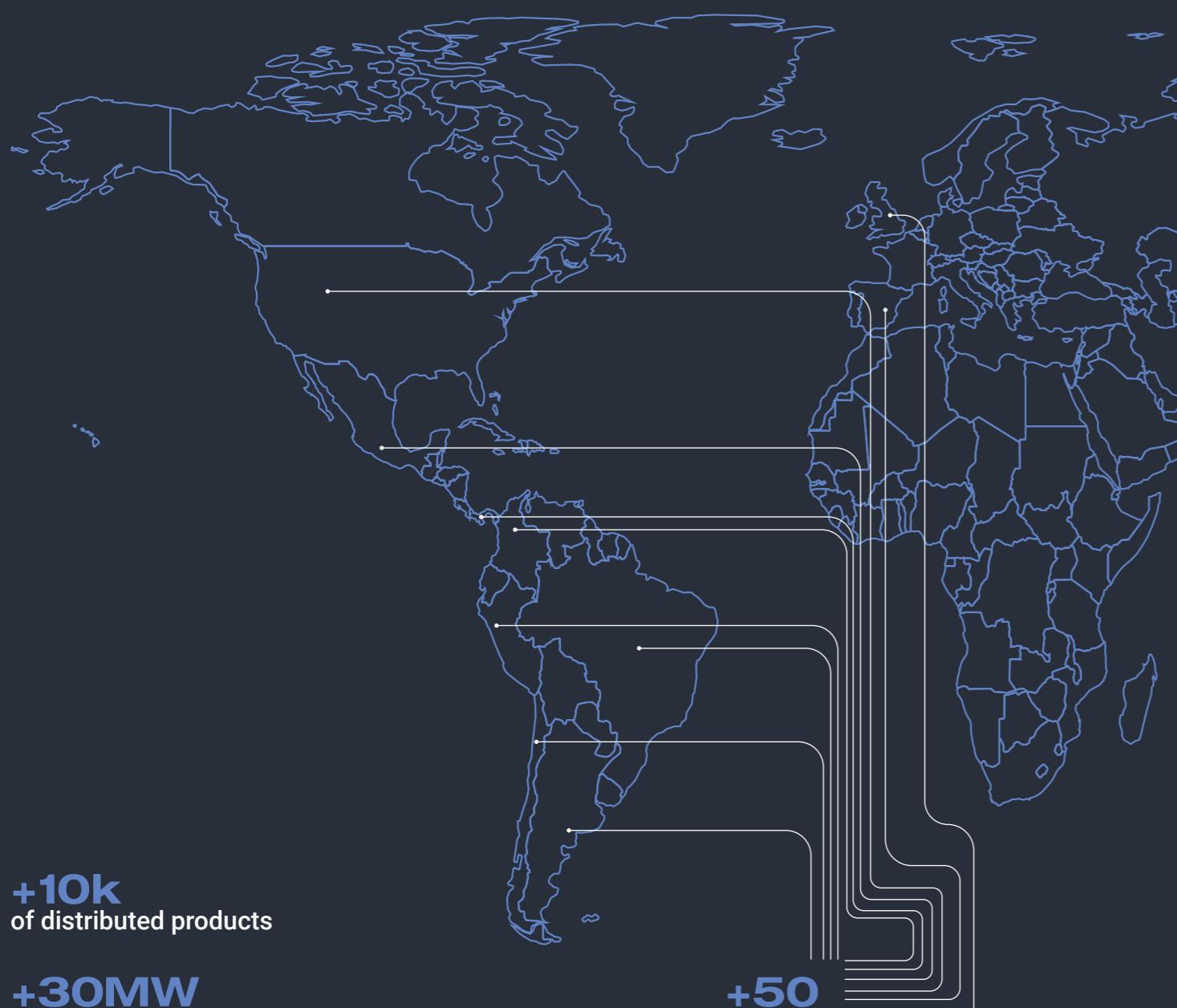
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our products

Page. 62 – 64

Our secret

Energy efficiency for every situation



We handle **everything** in-house: from design and manufacture to testing.

+ 25
International delegations

More than +60 GW
of installed AC power
Solar + Storage

+30 GW
of annual production capacity

+30
years of excellence

**Boost
your
productivity** **LOW VOLTAGE** **and energy
efficiency**

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SD500 VARIABLE SPEED

Page. 34 – 37

SD150 DRIVES

Page. 22 – 33

SD300

SD500

**Smarter and more flexible
than ever**



With supreme software control, the SD500 saves time and achieves superior results. The unit offers high precision and powerful control, with multiple communication protocols, maximum efficiency and motor protection.



230V - 480V



From 0.75kW
to 90kW



150% overload
capacity at 50°C

1

Modular accessory design

PLC board with a large number of inputs and outputs, STO module, encoder module, Ethernet communication module, CANopen, DeviceNet and Lonworks, I/O expansion module and dynamic braking unit.

2

dV/dt filter *Optional*

Reduces dV/dt to 500-800V/μs to allow the installation of motors at up to 300m without shielded cable. Built-in EMC/RFI and harmonic filters.

3

Removable intuitive display

The SD500 offers the possibility of installing the display up to almost 10 feet (3 meters) away from the drive. Embedded installation of the display in the control cabinet allows the variable-speed drive to be operated safely *from outside*.

4

Safe Shutdown Turnaround Outage (STO) *Optional*

Shut down the motor's power supply
without generating torque.

The STO module, along with the installation of a safety relay and an emergency pushbutton, saves control-cabinet space and reduces costs and installation time, while improving system performance and simplifying assembly.

The most advanced features for pump and motor control

SD500 is designed for indoor operation under the harshest environments due to its conformally coated electronics and high operating temperature range.



All our modules are conformally coated, protecting the micro components that are vulnerable to dust, moisture, pollution and corrosive gases.

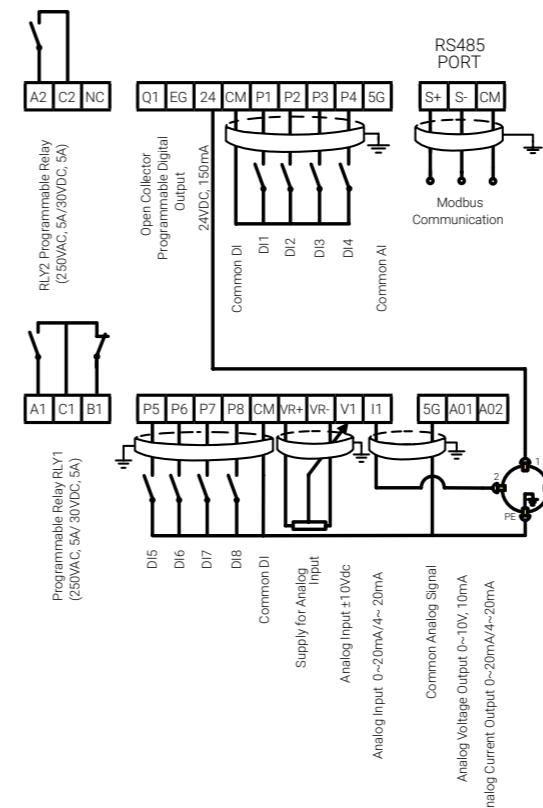


SD500

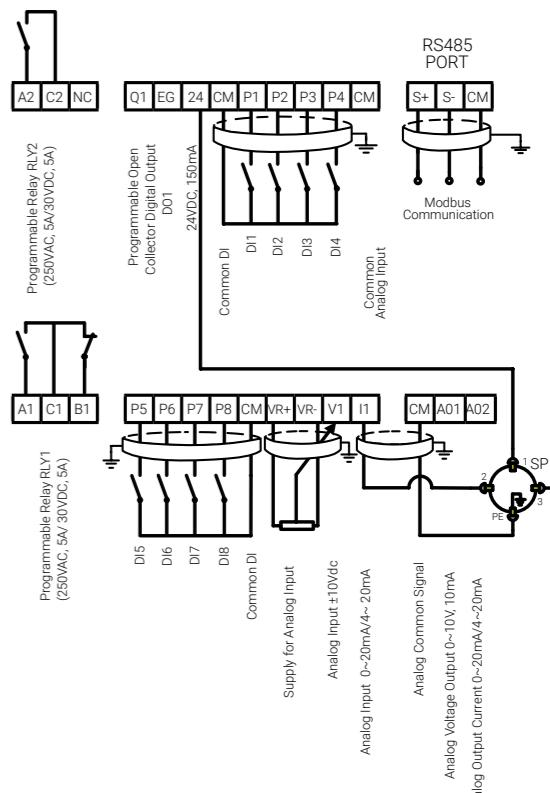
INPUT		
Power range	0,75kW - 90kW	
Voltage power	200-230Vac (-15% to +10%), 380-480Vac Three phase (-15% to +10%)	
Input frequency	50~60 Hz ±5%	
Power factor ($\cos \varphi$)	>96%	
Input EMC/RFI Filter	0,75 to 22kW - C2 standard / 30kW or more - C3 standard ^[1]	
Input rectifier technology	Diode	
Harmonics filter	DC Reactance	
Current THDi (%)	<37%	
OUTPUT		
Overload capacity	Constant torque: 150% during 60 sec. at 50°C	
Output frequency	Variable torque: 110% during 60 sec. at 40°C	
Resolution of frequency set	0 to 400Hz ^[2]	
Modulation frequency	Operation with digital signals: 0.01Hz Operation with analogue signals: 0.06Hz (Maximum frequency: 60Hz)	
Control method	Maximum 15kHz ^[3]	
Lineal V/F, Quadratic, defined by the user	V/F Control, Slip compensation, Open Loop Vector Control (sensorless), Closed Loop Vector Control	
Output cable length	USC 50m ^[4] SC 25m	
Optional dV/dt filter	500-800V/μs - USC 300m, SC 150m	
Dynamic brake	Built-in frames 1 to 4. Optional frames 5 and 6	
ENVIRONMENTAL CONDITIONS		
Degree of protection	IP21, Display IP54	
Operation temperature	Minimum -10°C, Maximum +50°C	
Storage temperature	Minimum -20°C, Maximum +70°C	
Relative humidity	<90%, non-condensing	
Altitude	1000m	
Power altitude derating (> 1000m)	1% per 100m; maximum 3000m	
Vibration	5,9m/sec ² (=0,6G)	
Ventilation	Air forced refrigeration	
PROTECTIONS		
Overspeed	Low voltage	Overcurrent
Overspeed detection	Overtemperature of the inverter	Motor thermal protection
Phase loss protection	Overload protection	Communication error
Reference Signal Loss	Hardware failure	Cooling fan fault
Pre-PID failure	Absence of motor trip	External brake failure
Current Limitation	Overload	Underload
Encoder failure	Fan failure	Loss of keyboard commands
Loss of speed commands		
INPUTS /OUTPUTS		
Analogue inputs	1 input 0-10Vdc, ±10Vdc / 1 input 4-20mA / 0-20mA	
Digital inputs	8 configurable inputs	
PTC connection	Yes. With analogue or digital specific setup for PTC	
Analogue outputs	1 0-10V output (Max. Output Voltage 10V, Max. Output Current 10mA) 1 0-20mA / 4-20mA output (Max. output current 20mA)	
Relay output	1 Changeover programmable relay (250VAC, 5A; 30VDC, 5A) 1 Programmable normally open relay (250VAC, 5A; 30VDC, 5A) 1 Programmable open collector transistor output (24VDC, 50mA)	
I/O Extension module (optional)	3 digital outputs NO (250Vac/30Vdc, 5A), 3 digital inputs (selection of PNP/NPN, 0~25V), 1 voltage analogue input, 1 current analogue input (0~20mA) Internal Impedance: 249Ω, 1 voltage analogue output (±10V, 10mA, 11 bits resolution), 1 current analogue output (0~20mA, 12 bits resolution)	
PLC module	6 digital configurable inputs, 4 realy outputs expandable to 14	
STO module	2 inputs (24Vdc, Max. 10mA), 1 input (24Vdc), Feedback terminals	
Encoder module	Liner driver or open collector, pulse train reference 5/12/15V Isolated power supply	
COMMUNICATION		
Standard Hardware	RS485 port	
Standard Protocol	Modbus-RTU	
Optional Hardware	Profibus-DP board, Ethernet board, LonWorks board, DeviceNet/CANopen board	
Optional Protocols	Profibus, Modbus TCP, LonWorks, CANopen, DeviceNet	
CONTROL		
Alphanumeric display	4 Lines of 16 characters. Arrows to adjust parameters. Independent memory	
Removable	Optional 1m, 2m and 3m	
Connection	RJ45	
Status leds	LED ON: Power on the control board LED RUN: Power on, the motor is powered by the SD500 LED FAULT: Flashing indicates the equipment is in fault	
Display information	Status, DC Bus voltage, Motor current, Motor frequency, Motor speed, Motor voltage, Torque, Temperature, Input/output, Signals status, PID reference, Number of pumps	
REGULATIONS		
CE, cTick, UL ^[5] , cUL ^[5]		

SD500**WIRING CONTROLS**

Frames 1, 2, 3 and 4 (0.75kW-22kW)



Frames 5 and 6 (30kW-75kW)



Control cables must be shielded and grounded.

CONFIGURATION TABLE

SD5	016	2	2
SD500 series	Output current ^[1]	Rated Voltage	Protection degree
SD5	002	2A	2 200-230V
	005	5A	2 380-480V
	
150	150A		

NOTES

[1] Verify the rated current of the motor nameplate to guarantee the compatibility with the selected drive.

[1] For other application categories, an optional external filter will be used. For additional information ask Power Electronics.

the drive. Consult the SD500 Software and Programming manual for additional information.

[2] The maximum frequency is 300Hz when selecting the open loop control in the programming parameters.

Consult Power Electronics.

[3] The maximum allowable depends directly on the power of

[4] On process.

SD500**TECHNICAL CHARACTERISTICS**

DIMENSIONS (mm) AND WEIGHTS (kg)

FRAME	FRONT VIEW		TOP VIEW		RIGHT SIDE VIEW	
	Width (mm)	Height (mm)	Width (mm)	Height (mm)	Width (mm)	Height (mm)
FRAME 1	127.0	266.0	197.0	244.0	150.0	244.0
FRAME 2	176.0	336.0	222.0	355.0	200.0	355.0
FRAME 3	214.6	353.0	281.0	385.0	250.0	385.0
FRAME 4	243.5	451.5	295.0	462.0	280.5	462.0
FRAME 5	242.8	570.0	300.2	594.0	300.1	594.0
FRAME 6	312.8	639.4	370.3	663.4	370.1	663.4
FRAME	1	2	3	4	5	6
WEIGHT	5.5	10	20	30	41	63

SD500**STANDARD RATINGS**

200Vac - 230Vac (-15% to +10%)

FRAME	CODE	Operation temperature 50°C HEAVY DUTY				Operation temperature 40°C NORMAL DUTY			
		I(A) Rated	Motor Power 230Vac		150% Overload (60s)	I(A) Rated	Motor Power 230Vac		110% Overload (60s)
			kW	HP			kW	HP	
1	SD5005 2 2	5	0.75	1	7.5	6.8	1.5	2	7.5
	SD5008 2 2	8	1.5	2	12	11	2.2	3	12
	SD5012 2 2	12	2.2	3	18	16	3.7	5	18
	SD5016 2 2	16	3.7	5	24	22	5.5	7.5	24
2	SD5024 2 2	24	5.5	7.5	36	33	7.5	10	36
	SD5030 2 2	32	7.5	10	48	44	11	15	48
3	SD5045 2 2	46	11	15	69	60	15	20	69
	SD5060 2 2	60	15	20	90	74	18.5	25	90
4	SD5075 2 2	74	18.5	25	111	90	22	30	111
	SD5090 2 2	88	22	30	132	120	30	40	132

380Vac - 480Vac (-15% to +10%)

FRAME	CODE	Operation temperature 50°C HEAVY DUTY				Operation temperature 40°C NORMAL DUTY			
		I(A) Rated	Motor Power 400Vac		150% Overload (60s)	I(A) Rated	Motor Power 400Vac		110% Overload (60s)
				kW	HP			kW	HP
1	SD5002 4 2	2.8	0.75	1	4.4	4	1.5	2	4.4
	SD5004 4 2	4	1.5	2	6	5.4	2.2	3	6
	SD5006 4 2	6	2.2	3	9	8	3.7	5	9
	SD5008 4 2	8.5	3.7	5	13.2	12	5.5	7.5	13.2
2	SD5012 4 2	12	5.5	7.5	18	16	7.5	10	18
	SD5018 4 2	16.5	7.5	10	25	23	11	15	25
3	SD5024 4 2	24	11	15	36	32	15	20	36
	SD5030 4 2	30	15	20	45	40	18.5	25	45
4	SD5039 4 2	39	18.5	25	58	48	22	30	58
	SD5045 4 2	45	22	30	67	61	30	40	67
5	SD5060 4 2	61	30	40	91	78	37	50	91
	SD5075 4 2	75	37	50	112	100	45	60	112
6	SD5090 4 2	91	45	60	136	115	55	75	136
	SD5110 4 2	110	55	75	165	150	75	100	165
	SD5150 4 2	152	75	100	228	180	90	125	228

SD500**ACCESSORIES****dV/dt Filters**

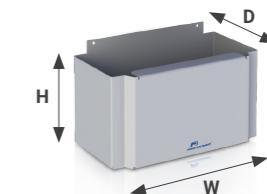
INPUT		Voltage power	200Vac-480Vac
		dV/dt value	500V/ μ s - 800V/ μ s
		Overload capacity	150% 60 sec
		Ventilation power supply	Frames 1 and 2, no ventilation. Frames 3, 4, 5 and 6, 230Vac Max. 18W
ENVIRONMENTAL CONDITIONS		Temperature	-10°C to +50°C
		Degree of protection	IP20
		Class of protection	Class I
		Relative humidity	<90%, non-condensing



230Vac (-15% to +10%)			
FRAME	VSD	dV/dt FILTER	TOTAL HEIGHT (mm)
1	SD500522	SD50F0522	
	SD500822	SD50F0822	
	SD501222	SD50F1222	W
	SD501622	SD50F1622	
2	SD502422	SD50F2422	
	SD503022	SD50F3022	495
3	SD504522	SD50F4522	
	SD506022	SD50F6022	511
4	SD507522	SD50F7522	
	SD509022	SD50F9022	625
380Vac - 480Vac (-15% to +10%)			
FRAME	VSD	dV/dt FILTER	TOTAL HEIGHT (mm)
1	SD500242	SD50F0024	
	SD500442	SD50F0044	
	SD500642	SD50F0064	412
	SD500842	SD50F0084	
2	SD501242	SD50F0124	
	SD501842	SD50F0184	495
3	SD502442	SD50F0244	
	SD503042	SD50F0304	511
4	SD503942	SD50F0394	
	SD504542	SD50F0454	625
5	SD506042	SD50F0604	
	SD507542	SD50F0754	
	SD509042	SD50F0904	819
	SD511042	SD50F1104	
6	SD515042	SD50F1504	
			896.4

SD500**Connections Box**

FRAME	REFERENCE	FILTER		
		W	D	H
1	SD5EB1	147	85	132
2	SD5EB2	195	100	145
3	SD5EB3	250	165	135
4	SD5EB4	280	205	135
5	SD5EB5	300	205	130
6	SD5EB6	370	205	138

**Dynamic Brake Unit**

380-480Vac - FRAMES 5 AND 6		
VSD	DBU	DIMENSIONS (WxDxH mm)
SD506042, SD507542	DBSD4075	
SD509042, SD511042	DBSD4145	123x130x258
SD515042		

**Display Extension Kit**

CODE	ACCESSORIES DESCRIPTION
SD5RC2	Display extender kit (2 meters)
SD5RC3	Display extender kit (3 meters)

Communications and Control

CODE	ACCESSORIES DESCRIPTION
SD5IO	Extension module Input/Output
SD5EC	Encoder module
SD5PLC	PLC module
SD5SET	Ethernet communication module
SD5DN	DeviceNet communication module

SD5DP	Profibus – DP communication module
SD5CO	CANopen communication module
SD5LW	Lonworks communication module
SD5STO1	STO module. Safe Torque Off frame 1
SD5STO2	STO module. Safe Torque Off frame 2 and 3
SD5STO3	STO module. Safe Torque Off frame 4, 5 and 6

**Sto - Safe Torque Off**

STO - Safe Torque Off board allows to stop supplying alternating power to the stator stopping the motor by its own inertia.

- 2 inputs (24Vdc, max. 10mA)
- 1 input (24Vdc)
- Feedback terminals
- VIEC/EN G1800-5-2
- Safety level SIL2



Extension module Input/Output

Extension module allows increase standard analogics I/O, multiplying their benefits of multipump applications:

- 3 digital outputs NO (250Vac/30Vdc, 5A)
- 3 digital inputs (selection of PNP/NPN, 0~25V)
- 1 voltage analogue input
- 1 current analogue input (0~20mA) Internal Impedance: 249Ω
- 1 voltage analogue output (\pm 10V, 10mA, 11 bits resolution)
- 1 current analogue output (0~20mA, 12 bits resolution)
- Scan time:
 - Digital outputs: 1.5ms minimum
 - Analogue output: Minimum 3ms
- Protection: IP20
- Cooling method: Self cooled



Encoder module

Encoder module allows closed loop control for applications that request:

- Closed loop control
- Pulse train reference
- 5/12/15V insulated power supply
- Line driver open collector
- 200kHz Maximum input frequency
- Signal loss detection



PLC module

PLC module allows programming and expansion of digital and analogical inputs and outputs.

- Operation method:
 - Stored program cyclic operation
 - Role of Task Interruption
- Method of I/O control:
- Number of instructions: Basic: 29; Rev: 223
- Processor time: Basic instruction: 0.4 μ s/operation
- Program memory capacity: 2k
- 6 digital inputs
- 4 relay outputs
- Operating modes: RUN, STOP, PAUSE
- Self-diagnosis Functions: Watchdog timer, memory error detection, I/O error detection
- Recovery of memory after shutdown
- PID Control
- RS485 Communication: MODBUS protocol support
- External interrupts: 6
- Input filter: 0 ~ 1000ms
- RTC (Real Time Clock): year / month / day / hour / minute / second using KGLWIN
- Operating system KGL WIN



Communication modules

Ethernet, Devicenet, Profibus, CANopen and Lonworks communication modules allow the user to easily integrate the SD500 in multiple networks.

Ethernet IP / Modbus-TCP communication module

- Transmission Speed: 10Mbps, 100Mbps
- Transmission Method: Baseband
- Maximum distance between nodes: 100m
- Maximum number of nodes: Hub Connection
- Auto negotiation
- Maximum frame size: 1500 bytes
- Access Method to communications area: CSMA / CD
- Checking Method for error frames: CRC32
- Recommended Channel Connection: 3 channels



Devicenet communication module

- Power supply:
 - Powered from the drive
 - External power supply: 11~25VDC, 60mA
- Network topology: Free, Bus
- Transmission speed: 125kbps, 250kbps, 500kbps
- Maximum number of nodes: 64 (including the master)
- Supported media type: Explicit Peer to Peer Messaging
- Faulted Node Recovery (Off-Line), Master / Scanner, Polling
- Terminating resistor: 120Ω 1/4W Lead Type



Profibus communication module

- Auto baud rate
- Sync mode
- Freeze mode
- Modular station
- Device Type: Profibus DP Slave
- Maximum input length: 8 words
- Maximum output length: 8 words
- Maximum data length: 16 words
- Transmission speeds: 9.6K, 19.2K, 38.4K, 76.8K, 153.6K, 307.2K, 614.4K, 1.2M, 2.4M, 4.8M, 9.6M, 19.2M
- Maximum number of modules: 2



CANopen communication module

- Power supply: Supplied from the inverter
- Network Topology: Bus
- Baud rate: 20kbps, 50kbps, 100kbps, 125kbps, 250kbps, 500kbps, 800kbps, 1Mbps
- Maximum number of nodes: 64 (including the master)
- Supported media type: PDO, SDO, Sync, NMT
- Terminating resistor: 120Ω 1/2W Lead Type
- PDO available: PDO1 (CiA 402 Drive control and Motion device profile)
- Maximum Transmission Distance: 2500m (20kbps) - 500m (125kbps)



Lonworks communication module

- 78kbps communication speed
- Free/bus topology
- Resistance built-in per topology
- Max. 2700m (8858ft) connection distance (bus topology)

SD300

For harsh environments.

Protected against fire dust and high pressure water jets.



The SD300 is a high-performance variable-speed drive designed for general use. It excels in demanding high-load applications that require high starting torque and accurate control.



IP20 & IP66



230V - 480V



From 0.4kW
to 90kW



150% overload
capacity at 50°C

1 Energy saving

Reduces motor power consumption under light load conditions.

- Ideal for variable torque applications.
- Power consumption reduction depending on motor load.
- Reduction of motor losses.
- Automatic and manual adjustment.

3 Internal PLC

PLC functions to simplify your external control requirements.

- Simple and powerful functionality.
- Logic operations.
- Arithmetic operations.
- Comparators.
- Scan rate selection.
- Sequential execution.

2 Pump control

Smooth and easy control for pumps in simple applications.

- Process PID controller.
- Pre-PID functionality.
- Sleep mode.
- Second PID adjustment.
- Engineering units.



4 Sensorless Vector Control

Exceptional performance for asynchronous and synchronous motors.

- Control of asynchronous and synchronous (PMSM) motors.
- Smooth and dynamic control of the motor.
- 200% torque at 0,5Hz.
- Static auto-tuning.
- Fast response to transient load torque changes.
- Improved motor regeneration control.
- Dynamic motor flux control.



5

Multiple fieldbus options

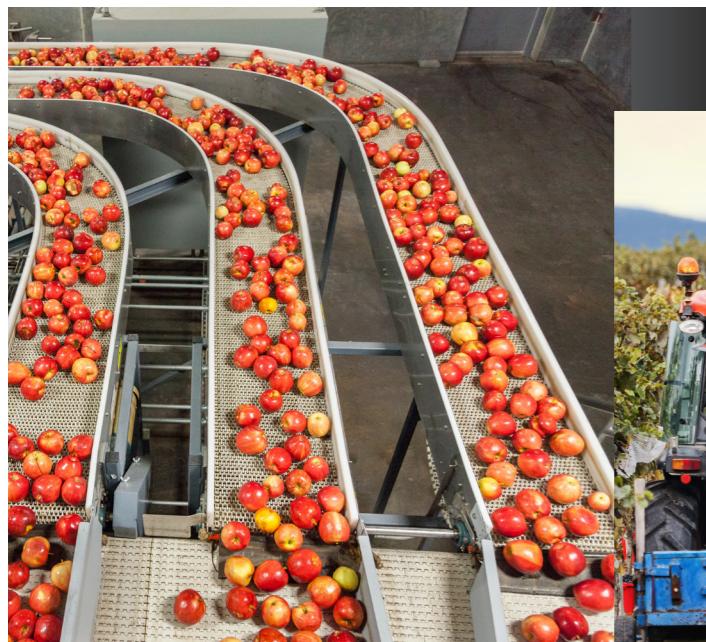
The SD300 integrates the most powerful and widely used fieldbus communication protocols used in automation and industry today.

The multiple fieldbus options add another dimension to the versatility of the drive and allow the full potential of the SD300 to be realised as a key component in the automation and control network (Profibus, Profinet, Ethercat, Ethernet I/P, Modbus TCP).

6

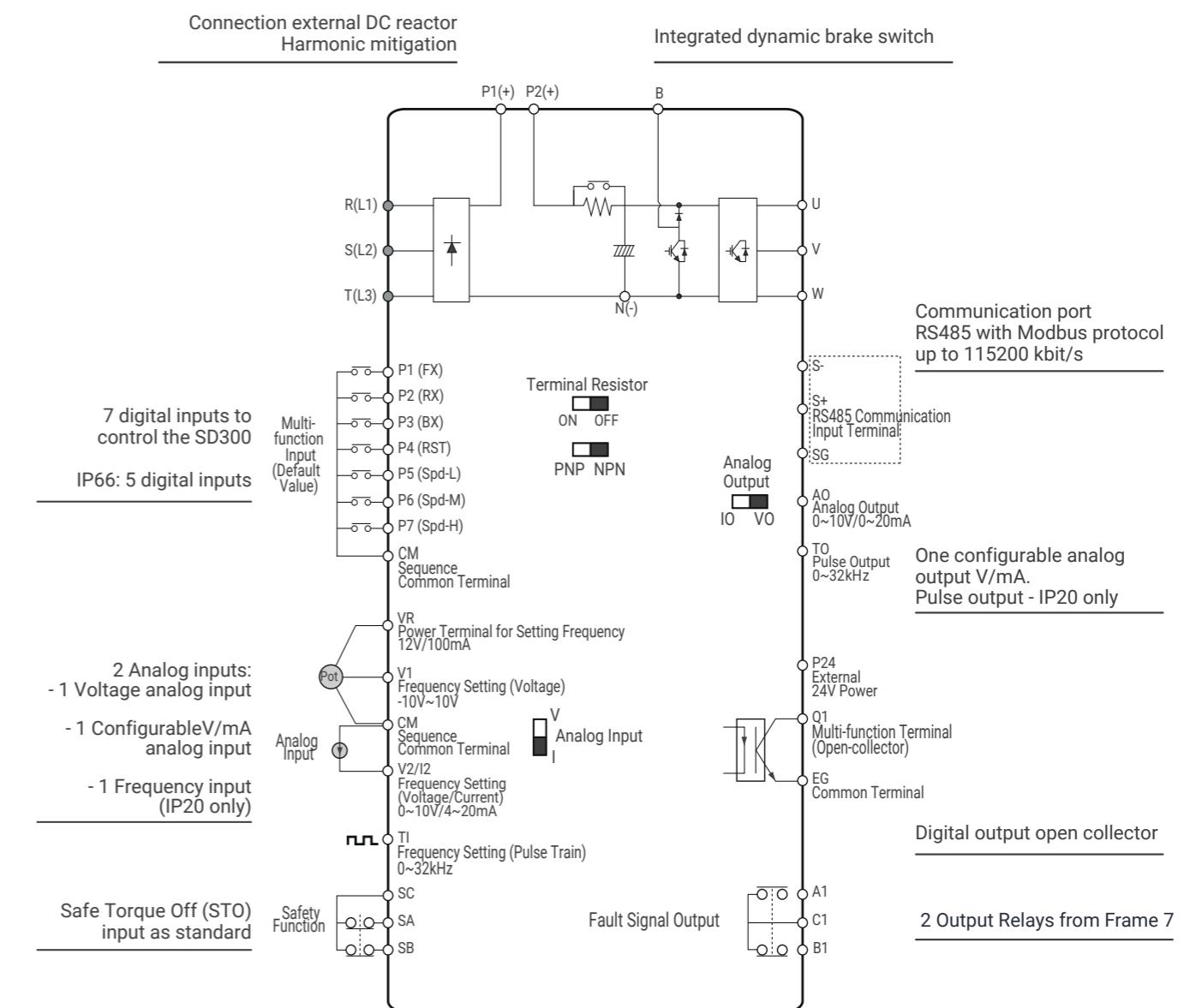
For every need

Suitable with all standard machine and process control needs as pumps, fans, conveyors, compressors, food & beverage, materials handling, packaging, wood processing, plastics, automatic doors or any general purpose machinery.



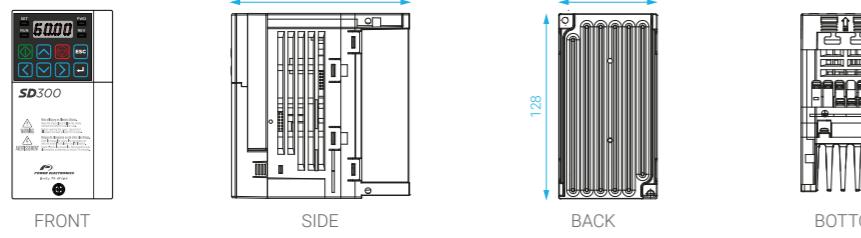
SD300

INPUT	Power ranges 0.4kW - 2.2kW 230V - Single Phase 0.4kW - 22kW 230V - 3-Phase 0.4kW - 90kW 400V - 3-Phase
Voltage range	230V: 200-240V Single Phase/3-Phase (-15%/+10%) 400V: 380-480V 3-Phase (-15%/+10%)
EMC Filter	C2: 240Vac C3: 240Vac-400Vac
OUTPUT	Control method V/f, Slip compensation, Sensorless vector, PMSM VC [1] Frequency setting resolution Digital command: 0.01Hz / Analog command: 0.06Hz (maximum frequency: 60Hz) Frequency accuracy 1% of the maximum output frequency V/F pattern Linear, Quadratic, User V/F Overload capacity 150% for 60 sec. (Heavy duty) 120% for 60 sec. (Normal duty) [2] 200% for 3 sec. (Heavy duty) Output frequency 0-400Hz (Sensorless: 0-120Hz) Torque boost Manual/Automatic torque boost
OPERATION	Operation mode Keypad / Terminal / Communication option selectable Frequency setting Analog : -10~10V, 0~10V, 4~20mA / Digital : Keypad, Pulse train input Operation function PID control, 3-wire operation, Frequency limit, Second function, Anti-forward and reverse direction rotation, Speed search, Power braking, Leakage reduction, Up-down operation, DC braking, Frequency jump, Slip compensation, Automatic restart, Automatic tuning, Energy buffering, Flux braking, Fire Mode
Input	Multi-function Terminal Function: Forward run, Reverse run, Reset, External trip, Emergency stop, Jog operation, Multi-step frequency-high, middle, low, Multi-step acceleration/ deceleration-high, middle, low, DC braking at stop, 2 nd motor select, Frequency up/down, 3-wire operation, Change into normal operation during PID operation, Change into main body operation during option operation, Analog command frequency fixing, Acceleration/deceleration stop etc. Selectable IP66 degree: 5 inputs IP20 degree: 7 inputs Analog input V1: -10~10V, selectable V2: 0~10V/12 4~20mA Pulse train 0~32kHz, Low level: 0~2.5V, High level: 3.5~12V Open collector terminal Fault output and drive operation status output Multi-function relay (N.O., N.C.) less than AC 250V 1A, less than DC 30V 1A
Output	Selectable 0~12Vdc/0~24mA Frequency, Output current, Output voltage, DC bus voltage etc. selectable Analog output Maximum 32kHz, 10~12V Pulse train
PROTECTIVE FUNCTION	Trip Over current trip, External signal trip, ARM short circuit current trip, Over heat trip, Ground trip, Motor over heat trip, I/O board link trip, No motor trip, Parameter writing trip, Emergency stop trip, Command loss trip, External memory error, CPU watchdog trip, Motor normal load trip, Over voltage trip, Temperature sensor trip, Drive over heat, Option trip, Output imaging trip, Drive overload trip, Fan trip, Pre-PID operation failure, External break trip, Low voltage trip during operation, Low voltage trip, Safety A(B) trip, Analog input error, Motor overload trip Alarm Command loss trip alarm, overload alarm, normal load alarm, drive overload alarm, fan operation alarm, resistance braking rate alarm, number of corrections on rotor tuning error Momentary power loss HD below 15ms (ND below 8ms): Continuous operation (To be within rated input voltage, rated output) HD above 15ms (ND above 8ms): Automatic restart operation enable
ENVIRONMENT	Cooling type Forced fan cooling structure Protection degree IP20/UL Open (Default), UL Enclosed Type 1 (Option), IP66/NEMA 4X (Option) IP20: HD: -10~50°C(14~122°F) ND: -10~40°C(14~104°F) [However, recommended to use load below 80% when using at 50°C under light load] IP66: HD: -10~40°C(14~104°F) Storage temperature -20~65°C (-4~149°F) Humidity Relative humidity below 90% RH (non condensing) Altitude, vibration Below 1000m, below 9.8m/sec ² (1G) Location No corrosive gas, flammable gas, oil mist and dust etc. indoors (Pollution Degree 3 Env.) Pressure 70~106 kPa
REGULATIONS	Global certification CE, UL, cUL, RoHS PCB 3C2 Conformal coating

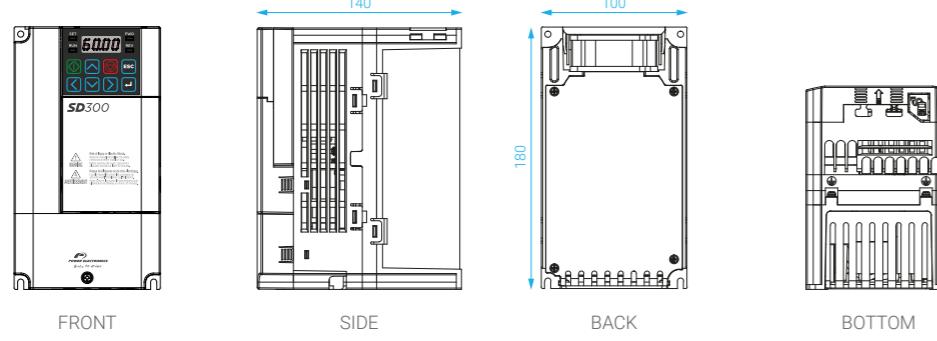
SD300**INPUT / OUTPUT TERMINATIONS**

SD300**FRAMES - IP20**

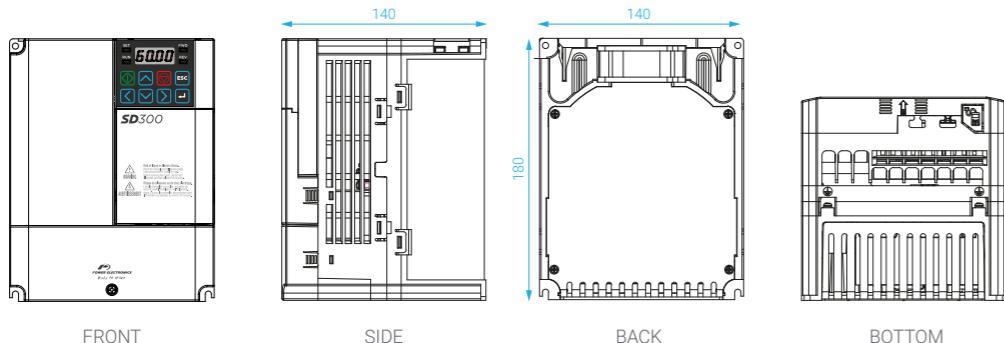
Frame 1F



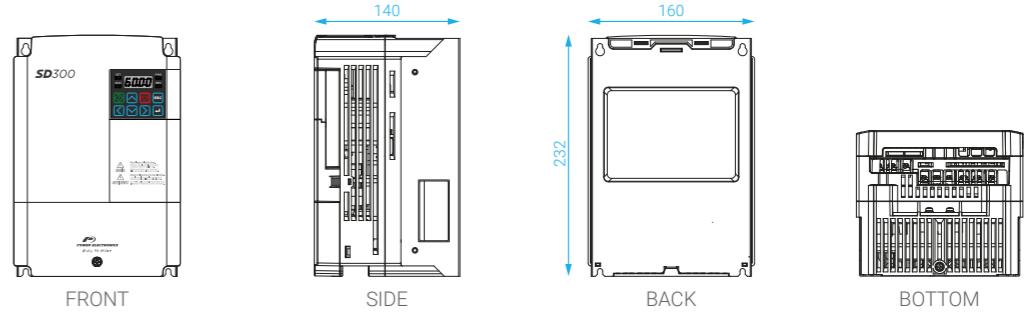
Frame 2F



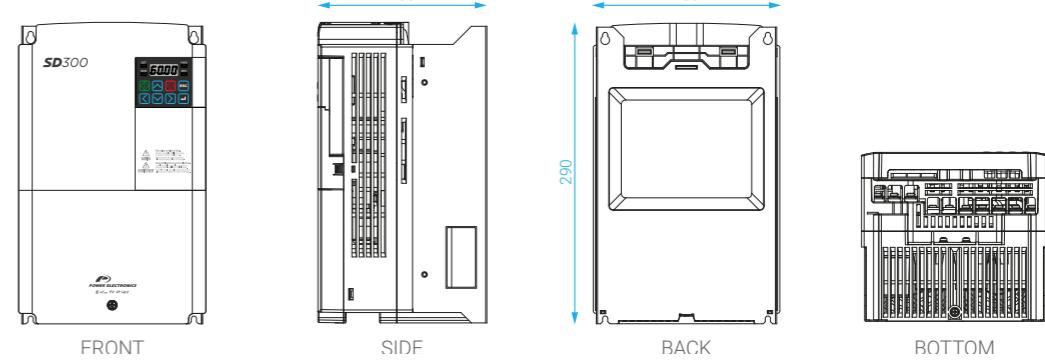
Frame 3F

**SD300****FRAMES - IP20**

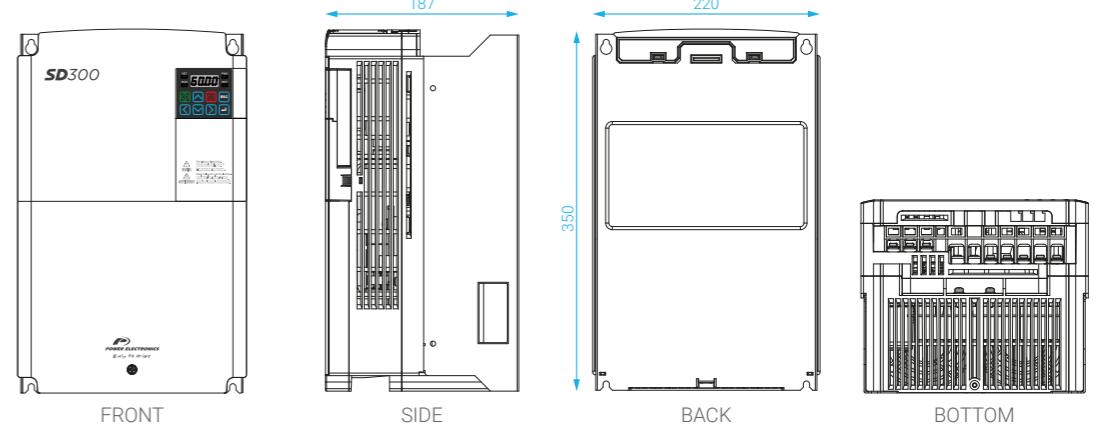
Frame 4



Frame 5

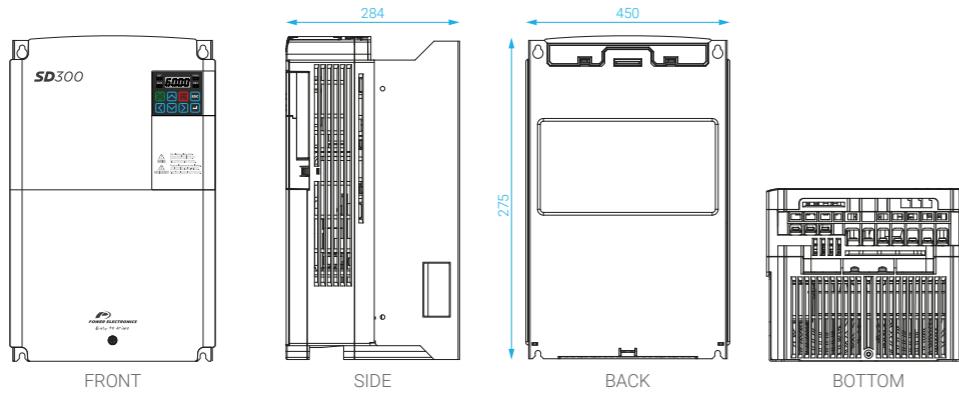


Frame 6

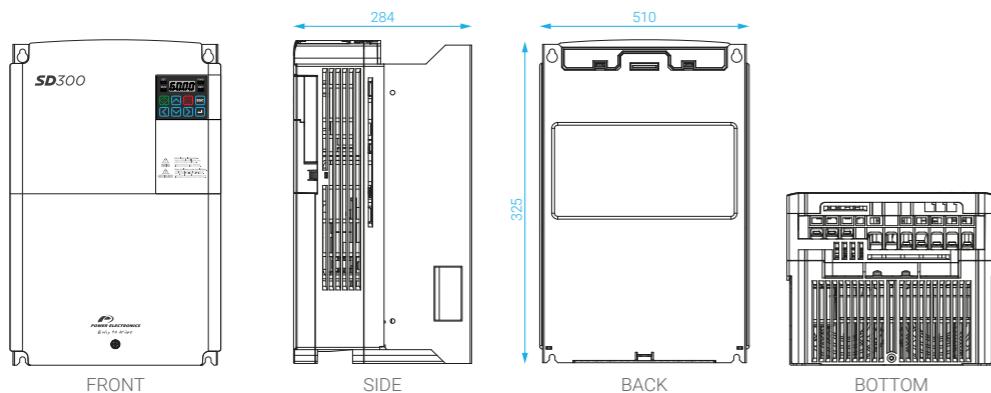


SD300**FRAMES - IP20**

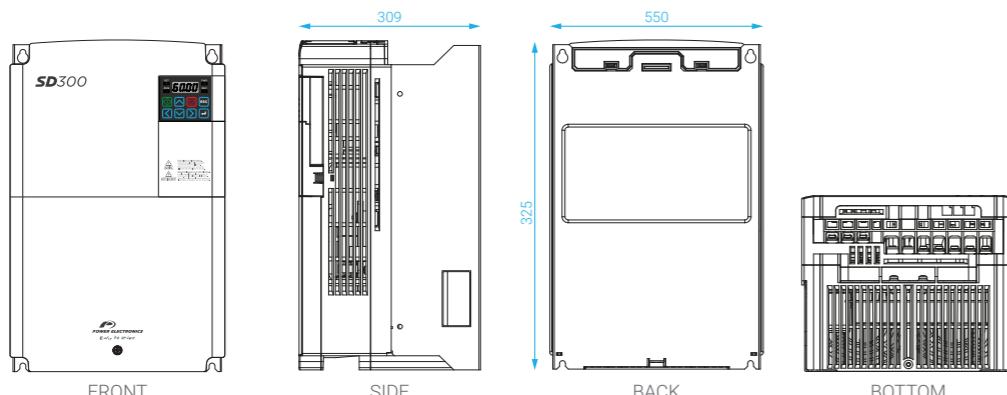
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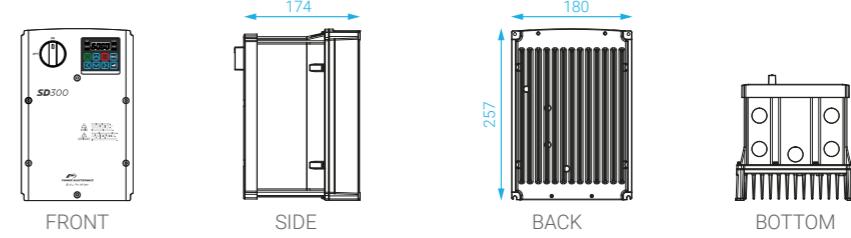
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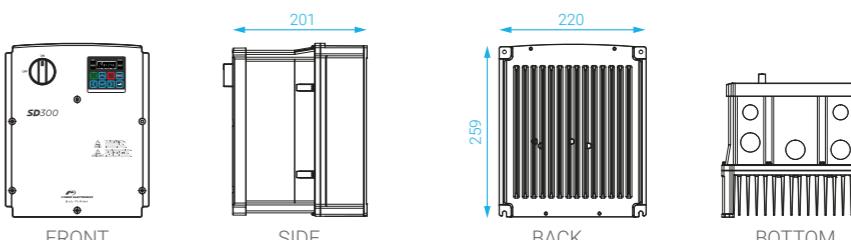
Frame 9

**SD300****FRAMES - IP66 / NEMA 4X**

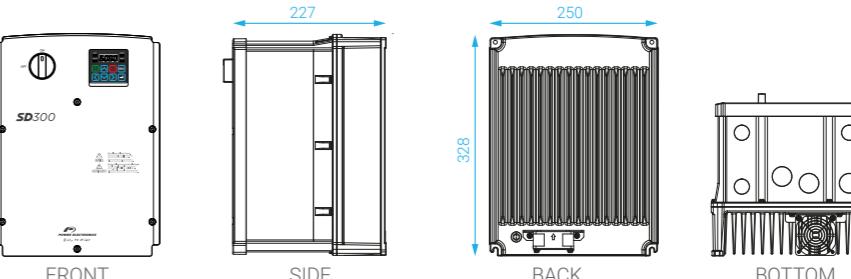
Frame 11



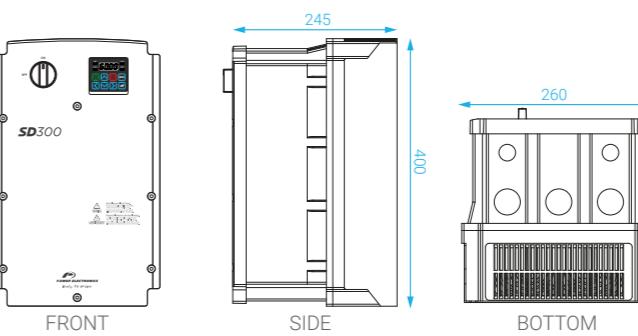
Frame 21



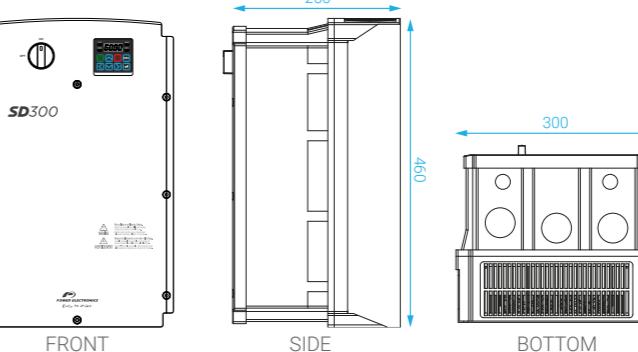
Frame 31



Frame 41



Frame 51



CONFIGURATION TABLE & STANDARD RATINGS

SD3	058		04		20		--	--		
SD300 SERIES	Current normal duty*		Voltage		Degree of protection		EMC Filter		Isolator	
SD3	002	2A	1	230Vac Single Phase	2	IP20	F	Extended	-	Standard
	...		2	230Vac Three Phase	6	IP66	-	Standard	N	Not Included
	069	69A	4	400Vac Three Phase						

*Heavy duty for IP66 models.

230VAC SINGLE PHASE

230VAC SINGLE PHASE - IP20										
Power ND (kW)	Current ND (A)	Power HD (kW)	Current HD (A)	EMC STANDARD			EMC EXTENDED			FRAME
				MODEL	WEIGHT (kg)	DIMENSIONS (mm)	FRAME	MODEL	WEIGHT (kg)	
0,75	3.1	0,4	2.5	SD300312	0.88	68 128 128	2N	SD300312F [1]	1.1	68 180 130 1F
1,5	6.0	0,75	5.0	SD300612	1.3	100 128 130	3N	SD300612F [1]	1.8	100 180 140 2F
2,2	9.6	1,5	8.0	SD300912	1.5	100 128 145	4N	SD300912F [1]		
3,7	12.0	2,2	11.0	SD301212	2.2	140 128 145	5N	SD301212F [1]	2.2	140 180 140 3F

[1] Class 2

230VAC THREE PHASE

230VAC THREE PHASE - IP20										
Power ND (kW)	Current ND (A)	Power HD (kW)	Current HD (A)	MODEL		WEIGHT (kg)	DIMENSIONS (mm)			FRAME
				W	H		W	H	D	
0,75	3.1	0,4	2.5	SD300322		0.86	68	128	123	1F
1,5	6.0	0,75	5.0	SD300622		0.86	68	128	128	2F
2,2	9.6	1,5	8.0	SD300922		1.5	100	128	130	3F
4	12	2,2	11	SD301222		1.5	100	128	145	4
5,5	18	4	17	SD301822		2.3	140	128	145	5
7,5	30	5,5	24	SD303022		3.3	160	232	140	4
11	40	7,5	32	SD304022						
15	56	11	46	SD305622		4.6	180	290	163	5
22	69	15	60	SD306922		5.5	220	350	187	6

400VAC THREE PHASE

400VAC THREE PHASE - IP20 - EMC EXTENDED										
Power ND (kW)	Current ND (A)	Power HD (kW)	Current HD (A)	MODEL		WEIGHT (kg)	DIMENSIONS (mm)			FRAME
				W	H		W	H	D	
0,75	2.0	0,4	1.3	SD300242F [2]		1.1	68	180	130	1F
1,5	3.1	0,75	2.4	SD300342F [2]		1.2				
2,2	5.1	1,5	4.0	SD300542F [2]						
4	10	2,2	8	SD300742F [2]		1.8	100	180	140	2F
5,5	10	4	9	SD301042F [2]		2.9	140	180	140	3F
7,5	16	5,5	12	SD301642F [2]						
11	23	7,5	16	SD302342F [2]		3.4	160	232	140	4
15	30	11	24	SD303042F [2]						
18,5	38	15	30	SD303842F [2]		4.8	180	290	163	5
22	44	18,5	39	SD304442F [2]						
30	58	22	45	SD305842F [2]		7.5	220	350	187	6
37	75	30	61	SD307542F [2]		26	450	275	284	7
45	91	37	75	SD309042F [2]						
55	107	45	91	SD310542F [2]		35	510	325	309	8
75	142	55	110	SD314042F [2]						
90	169	75	152	SD317042F [2]		43	550	325	309	9

[2] Class 3

400VAC THREE PHASE - IP66 (only Heavy Duty)									
Power HD (kW)	Current HD (A)	EMC EXTENDED		DIMENSIONS (mm)			FRAME		
		MODEL	WEIGHT (kg)	W	H	D			
0,4	1.3	SD300146F [2]	3.7						
0,75	2.4	SD300246F [2]	3.7						
1,5	4.0	SD300446F [2]	5.3						
2,2	5.5	SD300646F [2]	5.5						
4	9.0	SD300946F [2]	5.6						
5,5	12	SD301246F [2]	8.8						
7,5	16	SD301646F [2]	8.9						
11	24	SD302446F [2]	9.6						
15	30	SD303046F [2]	9.8						
18,5	39	SD303946F [2]	12.4						
22	45	SD304546F [2]	12.4						

[2] Class 3

ACCESORIES



Multiple fieldbus options easy to install and use

- Profinet
- Modbus TCP
- CANopen

- Profibus-DP
- EtherCAT
- Ethernet IP



SD150

The smallest of the family.

Suitable for low power applications.



Perfect for reduced spaces

Due to its simple operation and compact size is perfect for reduced spaces allowing the integration of multiple units in the same cubicle.



Drive three-phase motors
with single-phase supply

1

Compact and competitive

Compact and competitive equipment
for multiple applications.

3

Multiple I/O

Featured with 1 analogue input, 5 digital inputs, 1 analogue output, 1 digital output and 1 output relay that can be easily programmed to be connected to pressure transducers, level sensors, flow meters, PLCs or external controllers.

The digital signals can be easily shifted from NPN to PNP mode with a selector.

Modbus RTU integrated.

2

Easy installation

Two holes allow the user to screw the unit to a panel mounted in your cabinet. The rear cooling fans can be easily removed from the bottom, a book type design allows the user to install drives side by side saving space, and the front connections reduce wiring complexity.

4

Single Phase Applications

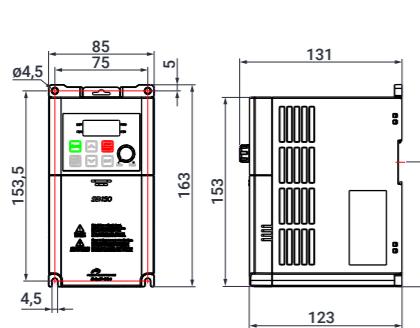
Its features cover a wide range of applications in motion drives and HVAC. Treadmills, automatic gates, irrigation pumps, clean water pumps, ornamental fountains and others are a small sample of what you can do with this small and competitive drive.

SD150

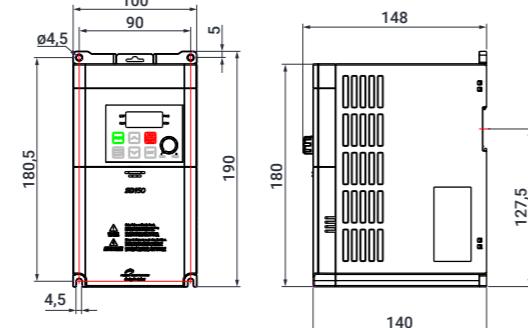
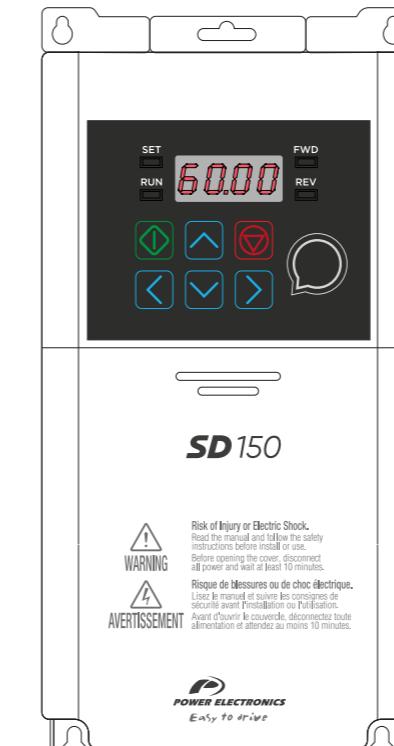
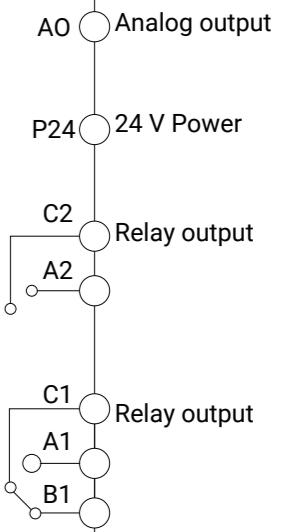
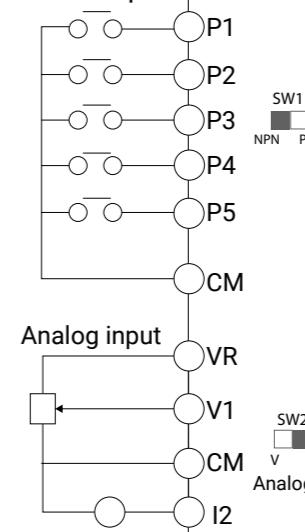
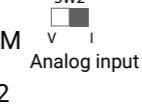
INPUT	Power range	0,4kW - 2,2kW
	Voltage power	200 to 230Vac ($\pm 10\%$) Monophase
	Input frequency	50~60Hz ($\pm 5\%$)
	Input power factor	> 0.98% (over fundamental frequency)
	Input EMC filter	Class 2 (Integrated)
OUTPUT	Motor output voltage	200Vac - 230Vac, Three phase
	Overload capacity	150% during 60 sec. 200% during 30 sec.
	Frequency ratings	0 to ± 400 Hz
	Efficiency (full load)	>98%
	Modulation method	Vector space modulation
	Modulation frequency	Maximum 15kHz
	Output cable length	USC 50m, SC 25m [1]
	Control method	V/Hz control
	Operation method	PID Control. Potentiometer and 3 wires control
ENVIRONMENTAL CONDITIONS	Degree of protection	IP20
	Operation temperature	-10°C to +50°C
	Storage temperature	-20°C to +65°C
	Relative humidity	<90%, non-condensing
	Altitude	1000m
	Power altitude derating (> 1000m)	(>1000m)-1% per 100m; maximum 3000m
	Vibration	Max. 5.9m/sec ² (= 0.6G)
PROTECTIONS	Drive trip	Over-voltage, Under-voltage, Over-current, Ground fault current detection, Over-temperature of inverter and motor, Output phase open, Overload, Communication error, Loss of frequency command, Hardware fault
	Alarm condition	Stall prevention, Overload
INPUTS/OUTPUTS	Analogue inputs	1 input 0-10Vdc / 0-20mA
	Digital inputs	5 configurable inputs
	Analogue outputs	1 output 0-10Vdc
	Digital outputs	2 multifunction relay 2A 30Vdc, 0.5A 125Vac
COMMUNICATIONS	Protocol (Integrated)	Modbus-RTU, RS485
REGULATIONS	CE, cTick, UL ^[2] , cUL ^[2]	

DIMENSIONS (mm)

FRAME 1



FRAME 2

**SD150****INPUT AND OUTPUT WIRING****Multi function input****Analog input****STANDARD RATINGS AND WEIGHTS**

200Vac - 230Vac ($\pm 10\%$)					
Frame	Code	Power (kW)	Current (A)	Voltage Supply (V)	Weight (Kg)
1	SD1503F	0.4	2,4	230 II	1.45
	SD1505F	0.75	4,2	230 II	1.45
2	SD1508F	1.5	7,5	230 II	3.30
	SD1512F	2.2	10	230 II	3.30

Page. 40 – 45

ELECTRONIC SOFT STARTERS^{V2C} ^{V5}

Page. 46 – 53

V2

**Robust, easy and compatible
with multiple applications**



230V - 400V

From 2.2kW
to 37kWOperation up
to 50°

1

Complete frontal access

A cabinet-type metal casing simplifies installation and provides easy access to the control and power terminals, electronic components, and bypass contactors. Complete frontal access allow for compact installation inside or outside the cabinet.

2

Dynamic torque control

It optimizes startup and shutdown sequences by attenuating the peaks of intensity and mechanical stresses to which applications are subjected.

3

Reliability

Thirty years of evolution and experience in field of the V2 series, along with our technical service, guarantee the absolute reliability of this equipment.

4

Built-in bypass

The integrated bypass provides a functioning performance, in a compact format and with fast, simple and convenient connection of the equipment.

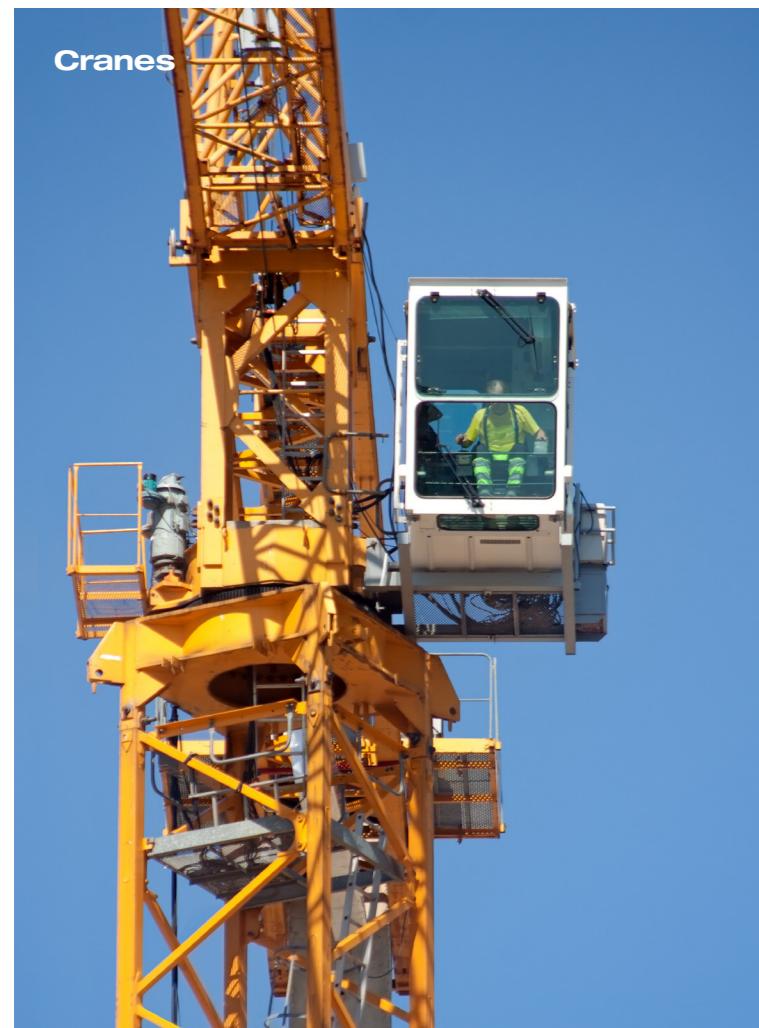
All protection measures and functions remain in force while the bypass is active.

With coated electronics, the V2 is **resistant in harsh environments**.

For every need 6

The V2 with its soft start reduces mechanical stress to a minimum and extends the life of your facility.

The IP54 protection and coated boards is suitable for more aggressive environments. These are some examples of applications that can benefit from the use of this equipment:

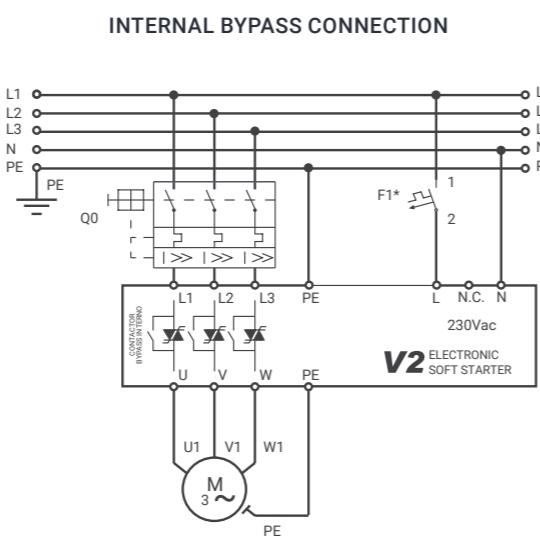
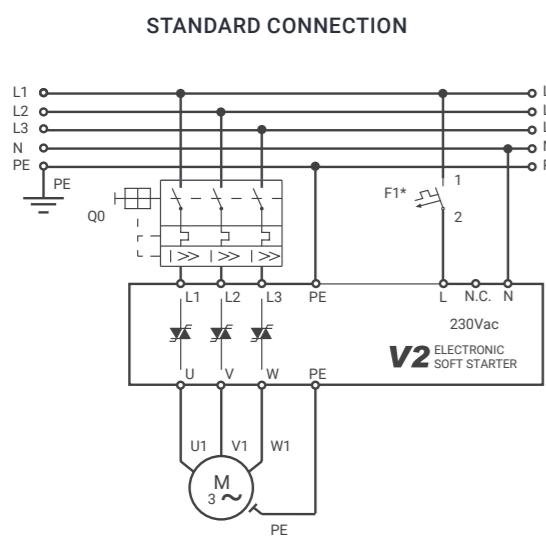


V2

INPUT	Input voltage	(3 phase) 230-400V ($\pm 10\%$)
	Current range	9A to 75A
	Frequency	47 to 62 Hz
	Control voltage	230V $\pm 10\%$, others under demand
OUTPUT	Output voltage	0 to 100% of input voltage
	Efficiency (at full load)	>99%
ENVIRONMENTAL CONDITIONS	Ambient temperature	Operation: 0°C to +40°C for IP00 Operation: 0°C to +50°C for IP54
	Storage temperature	0°C to +70°C
	Humidity	95% at 40°C non condensing
	Altitude derating	>1000m, 1% each 100m; maximum 3000m
	Protection degree	IP00; IP54
	Cooling	Natural
MOTOR PROTECTIONS	Input phase loss	Starting current limit
	Rotor locked	Motor overload (thermal model)
	Underload	Phases imbalance
SOFT STARTER PROTECTIONS	General fault	V2 overtemperature
ADJUSTMENTS	Initial torque 30 to 99%	Acceleration ramp 0 to 15 sec.
	Deceleration ramp 0 to 45 sec.	Overload 0.8 to 1.2 In
	Overload curve 1 to 10	Underload 0.2 to 0.6 In
	Underload curve 1 to 10	Current limit 1 to 5 In
AUXILIARY CONTACTS	2 change over relays 5A, 230Vac	Fault relay
	Instantaneous relay	
LED'S INDICATIONS	LED 1 Ready	
	LED 2 Start	
	LED 3 Overload warning / Underload fault	
	LED 4 Overload	
	LED 5 Overtemperature	
	LED 6 General fault	
REGULATIONS	CE, UL ^[1] , cUL ^[1] , cTick	

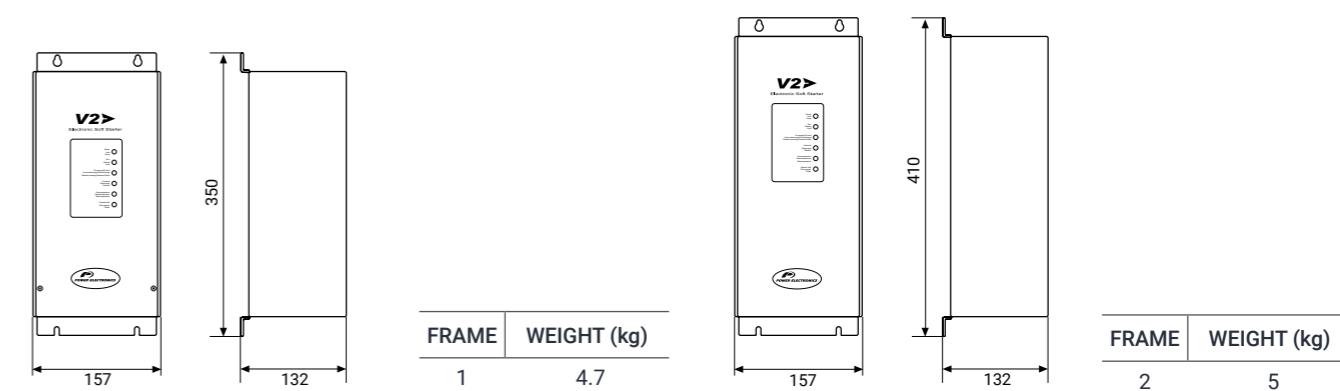
[1] On process.

POWER WIRING CONFIGURATION

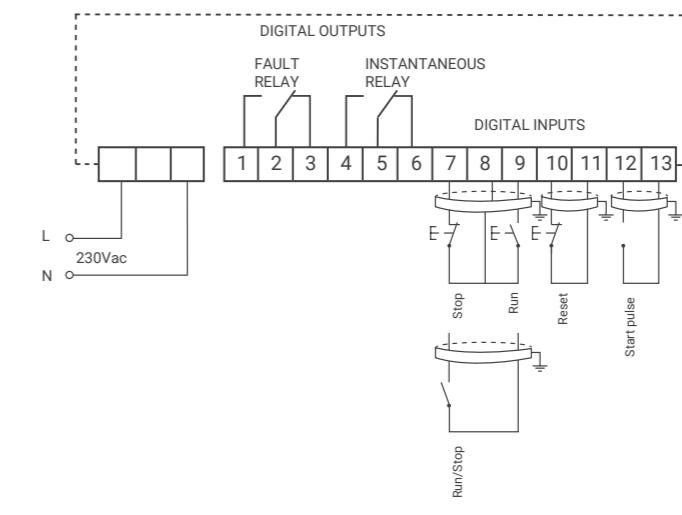
**V2**

FRAME	CODE	RATED I(A)	POWER MOTOR (kW) at 230V	POWER MOTOR (kW) at 400V	PROTECTION DEGREE
1	V2009	9	2.2	4	IP00
	V2017	17	4	7.5	IP00
	V2030	30	9	15	IP00
	V2045	45	15	22	IP00
	V2060 ^[1]	60	18.5	30	IP00
	V2075 ^[1]	75	22	37	IP00
	V2009B	9	2.2	4	IP54
	V2017B	17	4	7.5	IP54
	V2030B	30	9	15	IP54
	V2045B	45	15	22	IP54
2	V2060B	60	18.5	30	IP54
	V2075B	75	22	37	IP54

V2 - DIMENSIONS (mm) AND WEIGHTS



V2 - CONTROL WIRING CONFIGURATION

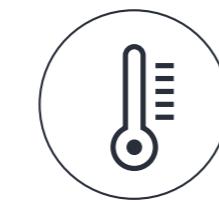


V5

Powerest intensity during motor startup and shutdown



230V - 1000V

From 2kW
to 1500kWOperation up
to 50°

The V5 is manufactured to the highest standards of quality and mechanical robustness, and is supplied with hardware and software designed for continuous operation with the even most demanding of applications.

1

Complete frontal access

A cabinet-type metal casing simplifies installation and provides easy access to the control and power terminals, electronic components, and bypass contactors. Complete frontal access allow for compact installation inside or outside the cabinet.

3

Reliability

Thirty years of evolution and experience in field of the V2 series, along with our technical service, guarantee the absolute reliability of this equipment.

2

Dynamic torque control

It optimizes startup and shutdown sequences by attenuating the peaks of intensity and mechanical stresses to which applications are subjected.

4

Built-in or external bypass

The user can opt for the conventional model, which permits the external installation of a bypass contactor controlled by the starter or our V5 model with integrated bypass.

Flexible control 5

The equipment can be programmed via a local display keypad or a PC (PowerCOMMS program).

Supplied with RS232/RS485 communication as standard: Compatible with various communication protocols (Modbus, Profibus-DP, DeviceNet, etc.).

6 Monitoring

VRS, VST, VTR, IR, IS, IT, Cos phi, power (kW), frequency (Hz) and energy kW/h. Maximum protection for the motor and its applications.

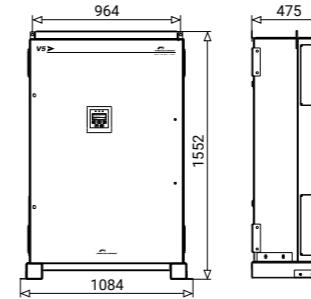
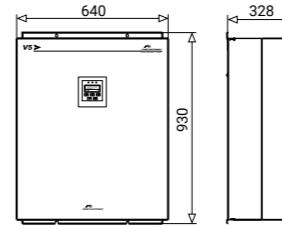
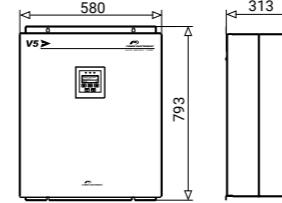
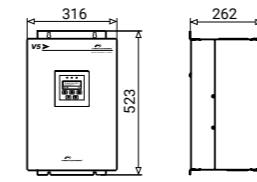
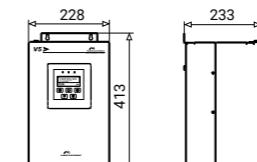
For every need 7

The design of V5 is optimal for waste water treatment plant (WWTP), drinking water treatment stations, desalination plants, watering stations, tunnels and mines extractions, etc.



V5

INPUT	Input voltage (3 phase) 230-500V (-20% to +10%) (3 phase) 690V (-20% to +10%) (3 phase) 1000V (-20% to +10%)
	Current range 9A to 1500A
	Supply frequency 47 to 62 Hz
	Control voltage 230V ±10%, others under demand
OUTPUT	Connection 3 wires
	Output voltage 0 to 100% Supply voltage
	Efficiency (at full load) >99%
ENVIRONMENTAL CONDITIONS	Ambient temperature Minimum: 0°C / Maximum: +50°C
	Storage temperature -10°C to +70°C
	Ambient humidity < 95%, non-condensing
	Altitude losses >1000m, 1% each 100m; 3000m max.
	Protection degree IP20
	Degree of pollution Degree of pollution 3
MOTOR PROTECTIONS	Input phase missing
	Low input voltage
	High input current
	Starting current limit
	Rotor locked
	Underload
	Motor overtemperature (PTC, normal status 150R-2K7)
	Number of start / hour
	Motor overload (thermal mode)
	Phase unbalance
	Shearpin current
SOFT STARTER PROTECTIONS	Thyristor fault V5 overtemperature
ADJUSTMENTS	Torque pulse
	Initial torque
	Initial torque time
	Current limit: 1 to 5 In
	Acceleration time
	Deceleration time / Freewheel stop
	Slow speed (1/7 fundamental frequency)
	Number of starts/hour allowed
	Water hammer surge control stop
	Overload: 0.8 to 1.2 In, Overload slope: 0 to 10
	DC braking
	Dual setting
	Torque control
	For additional information consult the technical manual
INPUT AND OUTPUT SIGNALS	2 analogue inputs, 0-20mA or 4-20mA, 0-10V 5 configurable digital inputs
	1 PTC input 3 changeover output relays (10A 250Vac non inductive)
	1 analogue output 0-20 mA or 4-20mA
COMMUNICATIONS	Physical level RS232/RS485
	Modbus RTU Protocol
	Optional Protocol: Profibus-DP, DeviceNet, CANopen, Modbus TCP-IP
CONTROL	Local via keypad
	Communications (Modbus RTU, RS232/RS485)
	Remote via digital input
LED'S INDICATIONS	LED1 Green, voltage present on control board
	LED2 Orange, Blinking: Motor accelerating / decelerating - On: Motor running
	LED3 Red, fault present
REGULATIONS	CE, UL ^[1] , cUL ^[1] , cTick

DIMENSIONS

FRAME	WEIGHT (kg) Standard V5	WEIGHT (kg) Bypass V5
1	10	12

FRAME	WEIGHT (kg) Standard V5	WEIGHT (kg) Bypass V5
2	20	22

FRAME	WEIGHT (kg) Standard V5	WEIGHT (kg) Bypass V5
3	50	57

FRAME	WEIGHT (kg) Standard V5	WEIGHT (kg) Bypass V5
4	80	90

FRAME	WEIGHT (kg) Standard V5
5	310

ACCESSORIES

CODE	ACCESSORIES DESCRIPTION
I001	Profipower Communication module
I004	PowerNET Communication module
P0015 ^{[1][2]}	Bypass Kit V50060-V50090
P054-005A ^{[1][2]}	Bypass Kit V50110-V50250
L051 ^[1]	Bypass terminal 9-17A
L057 ^[1]	Bypass terminal 30-45A

CODE	ACCESSORIES DESCRIPTION
V01	Display kit 2m extender with casing
V02	Display kit 1m extender with casing
V09	Display kit 3m extender with casing
V16	Display kit 5m extender with casing
MFV50275	DC braking module 275A

Standard ratings

STANDARD V5 SOFT STARTER

		230V to 500V (-20% to +10%)				
FRA-ME	CODE	Rated I(A)	Power motor until (kW)			
			230V	400V	440V	500V
1	V50009	9	2	4	5	5.5
	V50017	17	5	7	9	11
	V50030	30	9	15	18.5	18
	V50045	45	14	22	25	30
	V50060	60	18	30	35	40
	V50075	75	22	37	45	50
	V50090	90	25	45	55	65
	V50110	110	35	55	65	80
	V50145	145	45	75	90	100
	V50170	170	50	90	110	115
2	V50210	210	65	110	120	150
	V50250	250	75	132	160	180
	V50275	275	85	150	170	200
	V50330	330	100	185	200	220
	V50370	370	115	200	220	257
3	V50460	460	145	250	270	315
	V50580	580	185	315	375	415
	V50650	650	200	355	425	460
	V50800	800	250	450	500	560
	V50900	900	280	500	560	630
4	V51000	1000	322	560	616	700
	V51200	1250	400	710	800	900
	V51500	1500	500	800	900	1100

The values of the tables are valid for 4-pole AC motors.

For current values which are not in accordance with the values in these tables, please contact Power Electronics.

690V (-20% to +10%)			
FRAME	CODE	Rated I(A)	Power motor until (kW)
		690V	
1	V50009.6	9	7.5
	V50017.6	17	15
	V50030.6	30	22
	V50045.6	45	45
	V50060.6	60	60
	V50075.6	75	75
	V50090.6	90	90
	V50110.6	110	110
	V50145.6	145	140
	V50170.6	170	160
2	V50210.6	210	200
	V50250.6	250	230
	V50275.6	275	250
	V50330.6	330	315
	V50370.6	370	355
3	V50460.6	460	450
	V50580.6	580	560
	V50650.6	650	630
	V50800.6	800	800
	V50900.6	900	900
4	V51000.6	1000	960
	V51200.6	1250	1250
	V51500.6	1500	1500

For higher power ratings, contact Power Electronics customer support.
Classification of soft starters according to UNE-EN60947-4-2. 10 starts per hour, 50% duty cycle, 50°C and altitude<1000m.

V5 SOFT STARTER WITH BUILT IN BYPASS

500Vac (-20% to +10%)							
FRAME	CODE	Starting current 3.0xIn		Starting current 4.0xIn		Starting current 4.5xIn	
		Max. Rated I(A)	Motor power (kW) at 500Vac	Max. Rated I(A)	Motor power (kW) at 500Vac	Max. Rated I(A)	Motor power (kW) at 500Vac
1	V50009B	14	7.5	10	5.5	9	4
	V50017B	26	15	19	11	17	7.5
	V50030B	45	22	34	18.5	30	15
	V50045B	68	37	51	30	45	22
	V50060B	90	45	68	37	60	30
	V50075B	113	55	85	45	75	37
	V50090B	135	75	101	55	90	45
	V50110B	165	90	140	75	110	55
	V50145B	218	110	164	90	145	75
	V50170B	255	150	192	110	170	100
2	V50210B	315	185	237	132	210	150
	V50250B	375	200	281	150	250	220
	V50275B	412	220	310	185	275	250
	V50330B	495	280	370	250	330	220
	V50370B	555	315	416	280	370	250
3	V50460B	690	400	518	360	460	315
	V50580B	870	450	650	450	580	400
	V50650B	975	500	731	500	650	450
	V50800B	1200	630	900	630	800	560

Rated power and current at 400Vac, 500Vac and 690Vac (-20% to +10%) for motors at 1500rpm.
The values of the tables are valid for 4-pole AC motors.
For current values which are not in accordance with the values in these tables,please contact Power Electronics.
For higher power ratings, contact to Power Electronics customer support.
Classification of soft starters according to UNE-EN60947-4-2. 10 starts per hour, 50% duty cycle, 50°C and altitude<1000m.

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FQA
POWER
QUALITY
FQP

Page. 56 – 61

FQA + FQP

Designed to cancel out harmonics



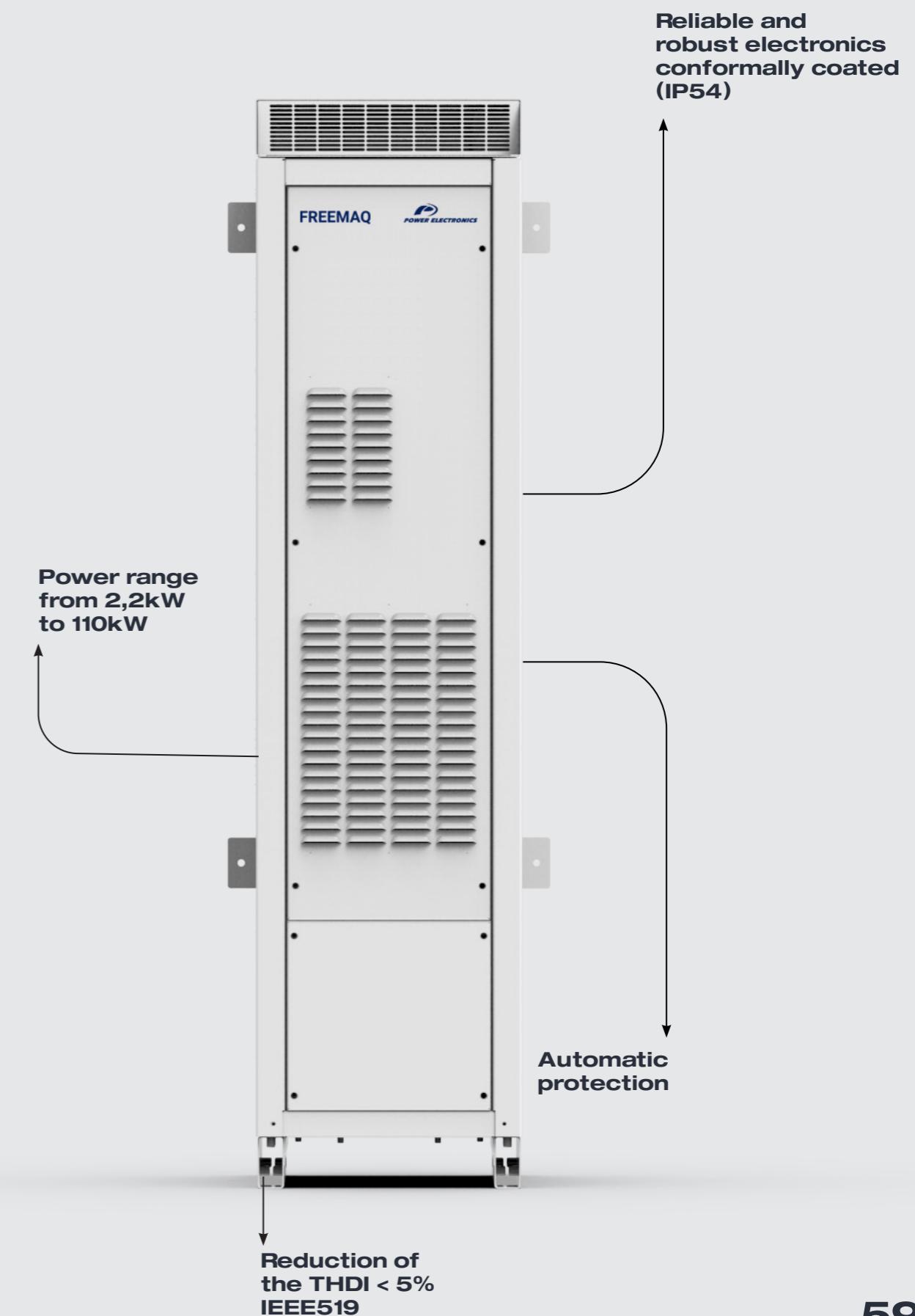
The active harmonic filter FQA injects reactive power and current in the form of harmonics designed to improve the power factor ($\cos \varphi$), cancel harmonic distortion (THDi), helping to stabilize the network voltage of the electrical distribution system.

The FQP Freemaq harmonic filter is installed at the entrance of the drive and is designed for both drives SD750 range of Power Electronics as other commercial inverters.

With a more compact and efficient design, Freemaq FQP provides a higher degree harmonics filtering through more stable tuning that provides values THDi below 5% in compliance with IEEE519.

Its construction is based on the installation of one or more filter modules in parallel will be controlled and protected at all times by the drive. A range that would fit the most demanding applications.



FQA**FQP**

FQA

STANDARD RATINGS 400 V _{AC}						
FRAME	REFERENCE	Total RMS Current Limit (A) (400V)		Max. Individual Harmonic Compensation (A)		
		Total RMS Current (A) 40°C	Total RMS Current (A) 50°C	I5 (80%)	I7 (50%)	I11(30%)
5	FQA0100 5X	100	90	80	50	30
	FQA0150 5X	150	135	120	75	45
	FQA0200 5X	200	180	160	100	60
	FQA0250 5X	150	225	200	125	75
6	FQA0315 5X	315	284	252	158	95
	FQA0400 5X	400	360	320	200	120
	FQA00450 5X	450	405	360	225	135
7	FQA0500 5X	500	450	400	250	150
	FQA0600 5X	600	540	480	300	180
8	FQA0700 5X	700	630	560	350	210
	FQA0800 5X	800	720	640	400	240
						120

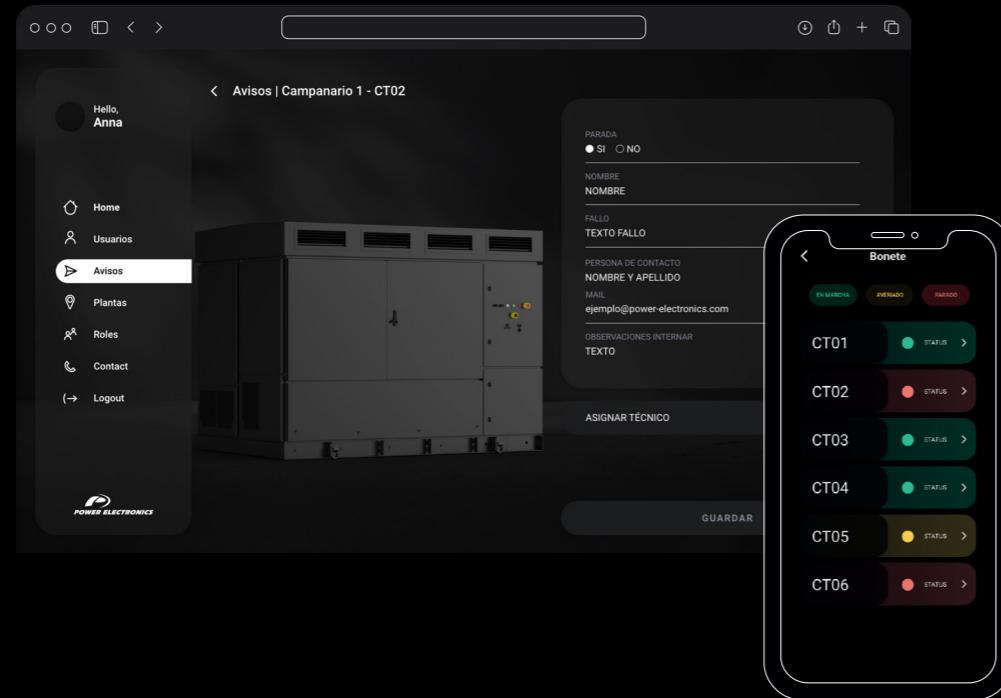
STANDARD RATINGS 480 V _{AC} a 525 V _{AC}						
FRAME	REFERENCE	Total RMS Current Limit (A) (400V)		Max. Individual Harmonic Compensation (A)		
		Total RMS Current (A) 40°C	Total RMS Current (A) 50°C	I5 (80%)	I7 (50%)	I11(30%)
5	FQA0100 7X	100	90	80	50	30
	FQA0165 7X	165	149	132	83	50
	FQA0200 7X	200	180	160	100	60
6	FQA0250 7X	250	225	200	125	75
	FQA0330 7X	330	297	264	165	99
	FQA0400 7X	400	360	320	200	120
7	FQA0450 7X	450	405	360	225	135
	FQA0495 7X	495	446	396	248	149
8	FQA0600 7X	600	540	480	300	180
	FQA0660 7X	660	594	528	330	198
						99

FQP

400 Vac					
CODE	POWER kW	HEIGHT mm (H)	WIDTH mm (W)	DEPTH mm (D)	WEIGHT (kg)
FQP0006 5	2,2				
FQP0009 5	4				
FQP0012 5	5,5	508	207	279	50
FQP0018 5	7,5				
FQP0024 5	11				
FQP0032 5	15				
FQP0038 5	18,5	851	500	394	75
FQP0048 5	22				
FQP0060 5	30				
FQP0075 5	37	990	500	395	110
FQP0090 5	45				
FQP0115 5	55				
FQP0150 5	75	1207	608	440	180
FQP0170 5	90				
FQP0210 5	110				

ON POWER SUPPORT

BY POWER ELECTRONICS

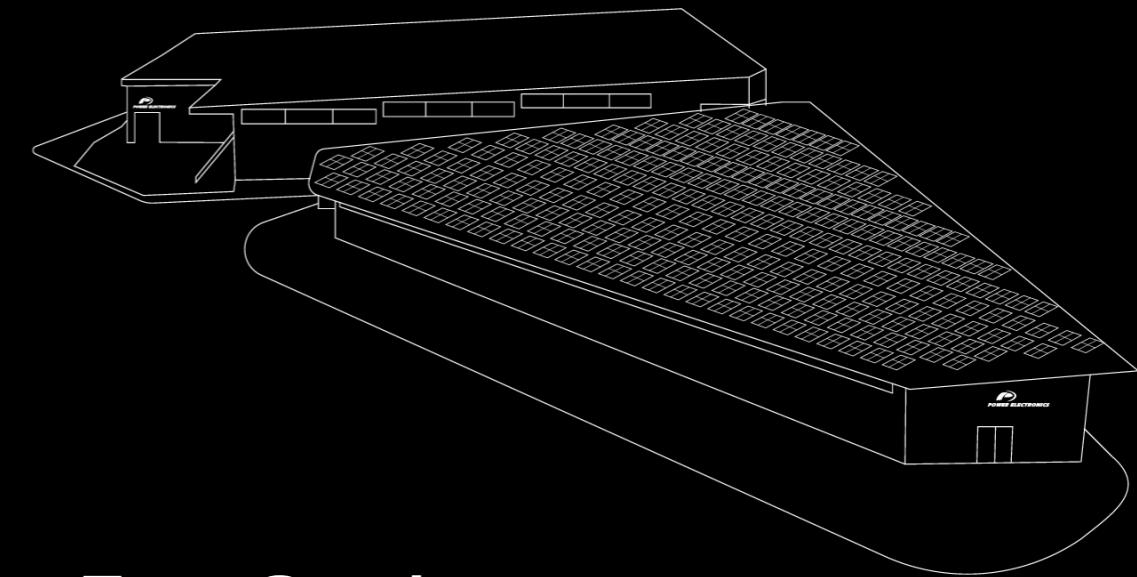
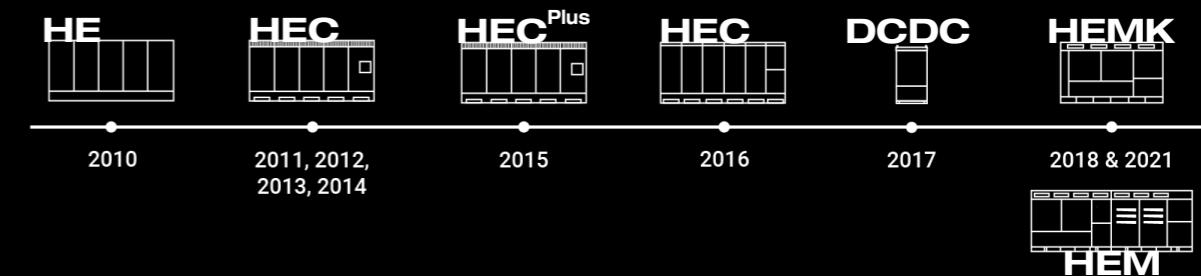


Our secret

The key of our success for more than 30 years, our 24/7 after sales service, Power On Support.

We take care of the legacy generations

Each new generation of inverters involves adapting the manufacturing lines to optimize the production of these new devices. Power Electronics has a facility optimized for the production of limited units from previous generations, where we manufacture current subcomponents adapted to equipment that is no longer in production, but which allows for an extended life.



Long Term Service

We repare subcomponents or even manufacture equivalent units in our Dedicated Service Factory located near our Production Plant.

Power Electronics has experience in repowering old photovoltaic plants, where we supply state-of-the-art equipment adapting its electrical characteristics to be compatible with the existing configuration, while providing all the advantages of the latest generation inverters.

Vertical Integration

throughout the entire process

We complement your spare parts strategy with our own thanks to our *Dedicated Service Factory warehouse*, informing you when any of them is going to be discontinued so you can plan accordingly.

- Before commissioning
 - Technical applications & design requirement review
 - Dedicated Project Management Support
 - Hands on functional & safety product training
- During commissioning
 - Dedicated commissioning teams
 - Rigorous execution on through site operation
- After commissioning
 - Support 24/7, 365 days a year
 - Full warranty coverage with options for extension and full preventative maintenance packages
 - Advanced offerings for remote monitoring, detailed performance reporting, and interactive portals for tracking metrics direct with the PE Service Org

You have the control



WARRANTY

Power Electronics (the Seller) warrants that their Products are free of faults and defects for a period of 3 years, valid from the date of delivery to the Buyer. It shall be understood that a product is free of faults and defects when its condition and performance is in compliance with its specification.

The warranty shall not extend to any Products whose defects are due to (i) careless or improper use, (ii) failure to observe the Seller's instructions regarding the transport, installation, functioning, maintenance and the storage of the Products, (iii) repairs or modifications made by the Buyer or third party without prior written authorization of the Seller, (iv) negligence during the implementation of authorized repairs or modifications, (v) if serial numbers are modified or illegible, (vi) anomalies caused by, or connected to, the elements coupled directly by the Buyer or by the final customer, (vii) accidents or events that place the Product outside its storage and operational specification, (viii) continued use of the Products after identification of a fault or defect.

The warranty excludes components that must be replaced periodically such as Fuses + DC switch, lamps & air filters or consumable materials subject to normal wear and tear.

The warranty excludes external parts that are not manufactured by the Seller under the brand of Power Electronics.

The Seller undertakes to replace or to repair, himself, at their discretion, any Product or its part that demonstrates a fault or defect, which is in conformance with the aforementioned terms of the warranty. Reasonable costs associated with the disassembly/ assembly, transport and customs of equipment will also be undertaken by the Seller except in cases of approved intervention by the Buyer and/or their representative where cost allocation has been previously agreed.



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